

Energy-storage type stud welding machine can weld stud, threaded stud, dowel to metal workpiece. During the welding process, through element point discharge energy storage capacitor discharge, discharge time, 0.001 to 0.003 seconds. ...

If the base material is less than 1.0mm, the M10 energy storage stud can be welded normally. 4. Suggestion The most reasonable choice is to use QZ132 energy storage stud welding machine when the thickness of the base material is less than 2.5mm and the size of the energy storage welding stud is less than M8.

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If the base material is less than 1.0mm, the M8 energy storage stud can be welded normally. 4. Suggestion The most reasonable choice is to use QZ99 energy storage welding when the thickness of the base material is less than 2.5mm and the size of the energy storage welding stud is less than M6.

Energy-storage type stud welding machine can weld stud, threaded stud, dowel to metal workpiece. During the welding process, through element point discharge energy storage capacitor discharge, discharge time, 0.001 to 0.003 seconds. Don't need gas or ceramic ring protection, penetration is about 0.1 MM. This method is applicable to the thickness of more than 0.4 mm ...

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Capacitive Energy Storage CNC Automatic Stud Welding Machine. News 2024-08-29 19. Introduction. The manufacturing industry is constantly evolving, with a continuous demand for more efficient, precise, and reliable processes. One such innovation is the capacitive energy storage CNC automatic stud welding machine. These machines are vital in ...

J: Maximum Capacitance Energy Storage. e.g.: DTR-15000. The model of Capacitance energy storage type spot and projection welder, which maximum energy storage is 15000J, is DTR-15000. Features: 1. DTR series capacitive energy storage adopted the welding manner of capacitive energy. The output current is more accurate. The impact on the power ...

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